

Public Buildings Enhanced Energy Efficiency Program

Final Report Investigation Results For Rosemount National Guard TACC



Date: 4/5/2012



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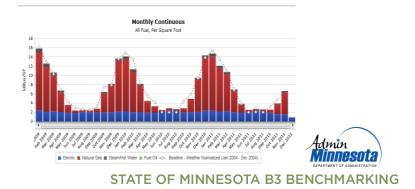


Rosemount Training and Community Center Energy Investigation Overview

The current Rosemount Training and Community Center (TACC) pneumatic climate control systems do not allow any of the proposed energy saving control strategies to be implemented. There are significant energy savings possible, but they require a building automation system (which is the standard control system for a building of this size and age). The installation of a building automation system is cost justified by the total potential energy savings in the facility.

The goal of the investigation is to identify energy savings opportunities with a payback of fifteen years or less. Particular emphasis is on finding those opportunities that will generate savings with a relatively fast (1 to 5 years) and certain payback. At the Rosemount TACC the study included a sample of spaces typical of the entire facility. The results were extrapolated to the entire facility. The reason for the limited investigation is that there is currently no centralized building automation system with equipment controls and the access to air handling units (AHU) is difficult as they are located above the ceiling. The PBEEP Guidelines were used for all systems that were investigated and the calculations were reviewed according to PBEEP standards. During the investigation phase the provider conducts a rigorous analysis of the system operations. Through observation, targeted functional testing, and analysis of extensive portable logger data, the RCx Provider identifies deficiencies in the operation of the mechanical equipment, lighting, envelope, and related controls. The investigation of Rosemount TACC was performed by Ericksen, Ellison and Associates, Inc. This report is the result of that information.

Payback Information and Energy Savings							
Total project costs (Without Co-f	unding)		Project costs with Co-funding				
Total costs to date including study	\$32,191		Total Project Cost	\$482,002			
Future costs including							
Implementation, Measurement &			Study and Administrative Cost Paid				
Verification	\$449,811		with ARRA Funds				
Total Project Cost	\$482,002		Utility Co-funding	(\$12,440)			
			Total costs after co-funding	\$437,371			
Estimated Annual Total Savings (\$)	\$29,291		Estimated Annual Total Savings (\$)	\$29,291			
			Total Project Payback				
Total Project Payback	16.4		with co-funding	14.9			
Electric Energy Savings			Natural Gas Savings				
(294,120 of 789,622 kWh (2011))	37%	and	(14,075 of 60,672 Therms (2011))	23%			



Rosemount TACC Consumption Report
Total energy use was unchanged during the period of the investigation



Summary Tables

Rosemount TACC	
Location	13865 S Robert Trail, Rosemount, MN 55068
Facility Manager	Bob Jeffries
Interior Square Footage	99,522
PBEEEP Provider	Ericksen, Ellison and Associates, Inc.
Annual Energy Cost	\$120,009 (2011) Source: B3
Utility Company	Xcel Energy (Electric and Natural Gas)
Site Energy Use Index (EUI)	88 kBtu/ft ² (at start of study) 88 kBtu/ft ² (at end of study)
Benchmark EUI (from B3)	103 kBtu/ft ²

Building Name	State ID	Area (Square Feet)	Year Built
Main Building	P01C6708001	99,522	1994

Mechanical l	Mechanical Equipment Summary Table					
NA	Building Automation System					
32	Air Handlers					
71	VAV Boxes					
43	Exhaust Fans					
2	Chiller – Electric, Air-cooled					
4	Chilled Water Pumps					
2	Hot Water Boiler – Natural Gas, New Burners for dual fuel					
24	Hot Water Pumps					
150	Approximate number of points trended with data loggers					



Implementation Information						
Estimated Annual Total	Savings (\$)		\$29,291			
Total Estimated Implem	entation Cost (\$)	\$446,811			
GHG Avoided in U.S T	ons (CO2e)		330			
Electric Energy Savings	(kWh)	37 % Savings				
2011 Electric Usage 78	9,622 kWh (fror	n B3)	294,120			
Electric Demand Saving	gs (Peak kW)	2 % Savings				
308 kW Peak demand		-	6			
Natural Gas Savings (Tl						
2011 Natural Gas Usage	e 60,672 Therms	from B3	14,075			
	Statist	tics				
Number of Measures ide	entified		11			
Number of Measures wi	th payback < 3					
years			1			
		Screening End				
Screening Start Date	10/22/2010	Date	11/3/2010			
Investigation Start						
Date	6/16/2011	Date	1/24/2012			
Final Report	3/23/2012					

Rosemount TACC Cost Information								
Phase	To date	Estimated						
Screening	\$2,371							
Investigation								
[Provider]	\$23,300							
Investigation [CEE]	\$5,520	\$1,000						
Implementation		\$446,811						
Implementation								
[CEE]		\$1,000						
Measurement &								
Verification	0	\$1,000						
Total	\$31,191	\$449,811						

Co-funding Summary						
Study and Administrative Cost	\$32,191					
Utility Co-Funding - Estimated Total						
(\$) {prorated for this site}	\$12,440					
Total Co-funding (\$)	\$44,631					



Facility Overview

The energy investigation identified eleven measures from the sample areas that extrapolate to total energy savings of 28% at Rosemount TACC with measures that payback in less than 15 years. These measures do not adversely affect occupant comfort. The energy savings opportunities identified at Rosemount TACC are based on installing a building automation system to properly control the building and installing VFDs on a number of pumps. The total cost of implementing all the measures is \$446,811. It is not possible to achieve the savings without installing the entire automation system; the total implementation cost has been prorated across the individual measures (but it is not possible to only select individual measures for implementation at a partial cost).

Implementing all these measures can save the facility approximately \$29,291 a year with a combined payback period of 14.8 years before rebates based on the implementation cost only (excluding study and administrative costs). After rebates the payback is reduced to 14 years. These measures will produce 37% electrical savings and 23% natural gas savings. The building is currently performing at 15% below the Minnesota Benchmarking and Beyond database (B3) benchmark value, after the installation and proper programming of an automation system it should have an EUI of about 63, 39% below the benchmark.

A sampling of air handlers was used in this study as the cost to use data loggers on all of them would have been excessive and not cost justified. The results of the investigation were extrapolated from the reported measures as shown in the table below. The actual savings and costs may be higher or lower. The savings have been estimated conservatively, and the projected energy use of the building is within the range of actual performance of other similar buildings in Minnesota (Luverne, Bloomington Rochester and Camp Ripley TACC facilities are all at this level of performance).

Finding	Finding type	Calculated Annual Savings from Study	Estimated Implemention Cost from Study	% of Building Area Represented	Total Annual Building savings	Total Implementa tion cost	Cost Related to Automation System
1	Fix economizers for 4 air handlers	\$480	\$6,500	35%	\$1,371	\$19,500	\$14,625
2	Chilled Water Reset	\$820	\$10,750	100%	\$820	\$10,750	\$5,375
3	Runtime Reduction	\$3,983	\$55,750	35%	\$11,380	\$278,750	\$264,813
4	Space Setpoints	\$307	\$4,250	35%	\$877	\$21,250	\$19,125
5	Occupied Setpoints	\$185	\$2,050	35%	\$529	\$10,250	\$9,225
6	Low Flow Lavs	\$518	\$518	100%	\$518	\$518	\$0
7	Chiller Pump Runtime	\$736	\$8,532	100%	\$736	\$8,532	\$7,679
9	VFD on chilled water pumps	\$1,211	\$16,444	100%	\$1,211	\$16,444	\$3,289
11	VFD on HW pumps	\$4,549	\$29,504	100%	\$4,549	\$29,504	\$5,901
12	Automate lighting controls	\$1,789	\$8,371	35%	\$5,111	\$25,113	\$5,023
13	Supply Air Temp Reset	\$766	\$8,800	35%	\$2,189	\$13,200	\$11,200
		\$15,344.00	\$151,469.00		\$29,291	\$433,811	\$346,254

The primary energy intensive systems at Rosemount TACC are described here:

The Rosemount TACC is one large building consisting of 99,522 interior square feet. The building is not controlled by a building automation system. In addition, many of the thermostatic controls are in ceiling spaces that are not accessible; as a result, temperature settings are not adjusted for days of



the week or seasonal changes and set backs are not used. The building was constructed in 1994. The HVAC systems are mostly original. The occupancy varies throughout the year. The building shares its central plant with the City of Rosemount's Community Center and the utilities are prorated by the two organizations. This report concerns ONLY the part of the building used by the Department of Military Affairs.

The building contains two boilers and two chillers. There are a total of 24 hot water pumps and 4 chilled water pumps. All of these were investigated.

There are a total of 32 AHUs. Four air handlers were investigated, as is shown on the floor plan below. The spaces included were: the boiler and chiller room, the gymnasium, the main office, and a typical classroom. Each of the air handling units is separately controlled. The units are generally mounted in the ceiling space above individual rooms, and have an associated control box, including an analog time clock that is also in the ceiling space. The timers and controls are difficult to access and therefore are rarely adjusted by the staff. Because the clocks often have the incorrect time of day, the spaces tend to be set for a constant temperature 24 hours a day, seven days a week. There are approximately 71 VAV boxes associated with these AHUs, most of the VAVs contain reheats.

The site Energy Use Index (EUI) for the building is 88 kBtu/ft², which is 15% lower than the B3 Benchmark of 103 kBtu/ft².



Main Floor of Rosemount Training and Community Center, showing areas investigated in the PBEEEP Study (blue shading).





Findings Summary

Building: Rosemount TACC

Site: Rosemount TACC

Eco #	Investigation Finding	Total Cost	Savings	Payback	Co- Funding	Payback Co-Funding	GHG
6	Install low-flow lavitory aerators	\$315	\$518	0.61	\$0	0.61	4
12	Existing spaces have manual lighting control.	\$8,371	\$1,789	4.68	\$0	4.68	18
11	VFD on hot water pumps	\$29,504	\$4,549	6.49	\$0	6.49	69
5	Adjust Occupied Setpoint	\$2,050	\$185	11.06	\$0	11.06	2
13	No supply temperature reset	\$8,800	\$766	11.48	\$0	11.48	7
7	Reduce chilled water pump runtime	\$8,532	\$736	11.60	\$0	11.60	11
2	Implement chilled water reset schedule	\$10,750	\$820	13.11	\$0	13.11	10
1	Correct economizer operation	\$6,500	\$480	13.55	\$0	13.55	6
9	VFD on chilled water pumps	\$16,444	\$1,211	13.58	\$0	13.58	18
4	Adjust Unoccupied Setpoint	\$4,250	\$307	13.82	\$0	13.82	3
3	Adjust Air Handler Runtime	\$55,750	\$3,983	14.00	\$0	14.00	41
	Total for Findings with Payback 3 years or less:	\$315	\$518	0.61	\$0	0.61	4
	Total for all Findings:	\$151,266	\$15,344	9.86	\$0	9.86	189







Rev. 2.0 (12/16/2010)

13700 - Rosemount TACC

This checklist is designed to be a resource and reference for Providers and PBEEEP.

	Finding				I	l l
Finding Cottons	Туре	Finding Tons	Relevant Findings	Finding Leasting	Decree for an advant finding	Notes
Finding Category	Number	Finding Type	(if any) AHUs have no	Finding Location	Reason for no relevant finding	Notes
	a.1 (1)	Time of Day enabling is excessive	occupied/unoccupied schedules	Multiple AHUs		
a. Equipment Scheduling and Enabling:	a.2 (2)	Equipment is enabled regardless of need, or such enabling is excessive	CHWP is on when not needed	CHWP-1, CHWP-2		
	a.3 (3)	Lighting is on more hours than necessary.	Lights with manual controls	Throughout building		
	a.4 (4)	OTHER_Equipment Scheduling/Enabling	N/A	N/A	Not Relevant	No additional "Other" equipment not addressed by other Findings in category
	b.1 (5)	Economizer Operation – Inadequate Free Cooling (Damper failed in minimum or closed position, economizer setpoints not optimized)	AHU have no economizer or not optimised	Multiple AHUs		
b. Economizer/Outside Air Loads:	b.2 (6)	Over-Ventilation – Outside air damper failed in an open position. Minimum outside air fraction not set to design specifications or occupancy.	AHUs bring in more OSA than needed	Multiple AHUs		After adjustments based on comments from CEE this no longer pays back within the PBEEEP program period.
	b.3 (7)	OTHER Economizer/OA Loads	N/A	N/A	Not Relevant	No Additional OSA/Economizer Equipment
	c.1 (8)	Simultaneous Heating and Cooling is present and excessive	N/A	N/A	Investigation looked for, but did not find this issue.	
	c.2 (9)	Sensor/Thermostat needs calibration, relocation/shielding, and/or replacement	N/A	N/A	Investigation looked for, but did not find this issue.	
c. Controls Problems:	c.3 (10)	Controls "hunt" and/or need Loop Tuning or separation of heating/cooling setpoints	N/A	N/A	Investigation looked for, but did not find this issue.	
	c.4 (11)	OTHER Controls	N/A	N/A	Investigation looked for, but did not find this issue.	No additional "Other" controls not addressed by other Findings in category
	d.1 (12)	Daylighting controls or occupancy sensors need optimization.	N/A	N/A	Investigation looked for, but did not find this issue.	This is addressed as part of a.3(3) Lighting is on more hours than necessary.
	d.2 (13)	Zone setpoint setup/setback are not implemented or are sub- optimal.	AHUs have no occupied/unoccupied schedules	Multiple AHUs		
d. Controls (Setpoint Changes):	d.3 (14)	Fan Speed Doesn't Vary Sufficiently	N/A	N/A	Investigation looked for, but did not find this issue.	
	d.4 (15)	Pump Speed Doesn't Vary Sufficiently	N/A	N/A	Not Relevant	No variable speed pumps at facility
	d.5 (16)	VAV Box Minimum Flow Setpoint is higher than necessary	N/A	N/A	Investigation looked for, but did not find this issue.	
	d.6 (17)	Other Controls (Setpoint Changes)	N/A	N/A	Not Relevant	No additional "Other" controls not addressed by other Findings in category
e. Controls (Reset Schedules):	e.1 (18)	HW Supply Temperature Reset is not implemented or is sub- optimal	N/A	N/A	Investigation looked for, but did not find this issue.	The facility appears to have some sort of summer/winter reset in place. However, with the warm weather we cannot properly verify that. The trends show that we cannot reduced the water temperature any further due to possible condensation in the boilers.
	e.2 (19)	CHW Supply Temperature Reset is not implemented or is sub- optimal	No chilled water reset in place	Chiller 1, Chiller 2		
	e.3 (20)	Supply Air Temperature Reset is not implemented or is sub- optimal	AHUs have a heating/cooling temp but no reset	Multiple AHUs		
	e.4 ()	Supply Duct Static Pressure Reset is not implemented or is sub- optimal	N/A	N/A	Investigation looked for, but did not find this issue.	Without a BMS with full control of the individual VAV boxes, this can not be calculated.
	e.5 (21)	Condenser Water Temperature Reset is not implemented or is sub-optimal	N/A	N/A	Not Relevant	No condenser water at facility.
	e.6 (22)	Other Controls (Reset Schedules)	N/A	N/A	Not Relevant	No additional "Other" equipment not addressed by other Findings in category
	f.1 (23)	Daylighting Control needs optimization—Spaces are Over-Lit	N/A	N/A	Investigation looked for, but did not find this issue.	
f. Equipment Efficiency Improvements / Load Reduction:	f.2 (24)	Pump Discharge Throttled	N/A	N/A	Investigation looked for, but did not find this issue.	When we investigated the site, any valves we saw in the mechanical room were fully open. It's possible that these valves can (and have) been changed in the time since our last visit. As part of the installation of ASDs on the heating and chilled water pumps, any triple duty valves would be removed (the ASDs would be used for flow control).
	f.3 (25)	<u>Over-Pumping</u>	N/A	N/A	Investigation looked for, but did not find this issue.	Any over-pumping is being addressed by adding VFDs.



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13700 - Rosemount TACC

This checklist is designed to be a resource and reference for Providers and PBEEEP.

	Finding		Relevant Findings			
	Type Number	Finding Type	(if any)	Finding Location	Reason for no relevant finding	Notes
	f.4 (26)	Equipment is oversized for load.	N/A	N/A	Investigation looked for, but did not find this issue.	
	f.5 (27)	OTHER Equipment Efficiency/Load Reduction	N/A	N/A	Not Relevant	No additional "Other" equipment not addressed by other Findings in category
	g.1 (28)	VFD Retrofit - Fans	N/A	N/A	Not cost-effective to investigate	Payback for adding VFDs to CV air handlers falls outside of PBEEEP program requirements.
g. Variable Frequency Drives (VFD):	g.2 (29)	VFD Retrofit - Pumps	Multiple CV pumps that could use VFD	Hot water pumps & secondary chilled water pumps		
	g.3 (30)	VFD Retrofit - Motors (process)	N/A	N/A	Not Relevant	No process motors on site
	g.4 (31)	OTHER VFD	N/A	N/A	Not Relevant	No other equpment that could utilize VFD
	h.1 (32)	Retrofit - Motors	N/A	N/A	Investigation looked for, but did not find this issue.	Payback for retrofitting motors is beyond 15 years.
	h.2 (33)	Retrofit - Chillers	N/A	N/A	Not cost-effective to investigate	Payback for retrofitting chillers is beyond 15 years.
	h.3 (34)	Retrofit - Air Conditioners (Air Handling Units, Packaged Unitary_ Equipment)	N/A	N/A	Not Relevant	No air conditioners on site. Cooling provided by air cooled chiller.
	h.4 (35)	Retrofit - Boilers	N/A	N/A	Not cost-effective to investigate	Existing boiler were just updated with dual fuel (gas/propane) burners.
	h.5 (36)	Retrofit - Packaged Gas fired heating	N/A	N/A	Investigation looked for, but did not find this issue.	Boilers are as efficient as avilable for dual fuel. Exact domestic hot water usage is not available, therefore we cannot calculate dmestic water heater retofit to PBEEEP program standards.
	h.6 (37)	Retrofit - Heat Pumps	N/A	N/A	Not Relevant	No heat pumps on site
h. Retrofits:	h.7 (38)	Retrofit - Equipment (custom)	N/A	N/A	Not Relevant	No custom equipment on site
	h.8 (39)	Retrofit - Pumping distribution method	N/A	N/A	Not cost-effective to investigate	
	h.9 (40)	Retrofit - Energy/Heat Recovery	Boiler Flue Economizer	Boiler system		
	h.10 (41)	Retrofit - System (custom)	N/A	N/A	Not Relevant	No custom systems on site
	h.11 (42)	Retrofit - Efficient Lighting	N/A	N/A	Investigation looked for, but did not find this issue.	
	h.12 (43)	Retrofit - Building Envelope	N/A	N/A	Not cost-effective to investigate	
	h.13 (44)	Retrofit - Alternative Energy	N/A	N/A	Not cost-effective to investigate	Quick calculations put the payback well beyond the 15 year guideline.
	h.14 (45)	OTHER Retrofit	N/A	N/A	Not Relevant	No OTHER equipment on site
	i.1 (46)	Differed Maintenance from Recommended/Standard	N/A	N/A	Investigation looked for, but did not find this issue.	
	i.2 (47)	Impurity/Contamination	N/A	N/A	Investigation looked for, but did not find this issue.	
i. Maintenance Related Problems:	i.3 ()	Leaky/Stuck Damper	N/A		Investigation looked for, but did not find this issue.	The dampers in question appear to close properly (and seal). The issue is that the economizer sequence isn't working properly. Access to dampers at this facility is extremely limited. The air handlers themselves are completely closed. Trending of the pneumatically controlled VAV box dampers was not possible. With the installation of a building wide BAS, all of the dampers (including those in the VAV boxes) would be examined and justed/repaired/replaced as necessary to provide a fully functioning system.
	i.4 ()	<u>Leaky/Stuck Valve</u>	N/A	N/A	Investigation looked for, but did not find this issue.	
	i.5 (48)	OTHER Maintenance	N/A	N/A	Investigation looked for, but did not find this issue.	
j. OTHER	j.1 (49)	OTHER	N/A	N/A	Investigation looked for, but did not find this issue.	

Findings Glossary: Examples of Common Findings Details (Reference)

a.1 (1)	Time of Day enabling is excessive					
	HVAC running when building is unoccupied. Equipment schedule doesn't follow building occupancy					
	Optimum start-stop is not implemented					
	Controls in hand					
a.2 (2)	Equipment is enabled regardless of need, or such enabling is excessive					
	• Fan runs at 2" static pressure. Lowering pressure to 1.8" does not create comfort problem and the					
	flow is per design.					
	Supply air temperature and pressure reset: cooling and heating					
a.3 (3)	Lighting is on more hours than necessary					
	Lighting is on at night when the building is unoccupied					
	Photocells could be used to control exterior lighting					
	Lighting controls not calibrated/adjusted properly					
a.4 (4)	OTHER Equipment Scheduling and Enabling					
	Please contact PBEEEP Project Engineer for approval					
b.1 (5)	Economizer Operation – Inadequate Free Cooling					
	• Economizer is locked out whenever mechanical cooling is enabled (non-integrated economizer)					
	Economizer linkage is broken					
	Economizer setpoints could be optimized					
	Plywood used as the outdoor air control					
	Damper failed in minimum or closed position					
b.2 (6)	Over-Ventilation					
	Demand-based ventilation control has been disabled					
	Outside air damper failed in an open position					
	Minimum outside air fraction not set to design specifications or occupancy					
b.3 (7)	OTHER Economizer/Outside Air Loads					
	Please contact PBEEEP Project Engineer for approval					
c.1 (8)	Simultaneous Heating and Cooling is present and excessive					
	• For a given zone, CHW and HW systems are unnecessarily on and running simultaneously					
	Different setpoints are used for two systems serving a common zone					
c.2 (9)	Sensor / Thermostat needs calibration, relocation / shielding, and/or replacement					
	OAT temperature is reading 5 degrees high, resulting in loss of useful economizer operation					
	Zone sensors need to be relocated after tenant improvements					
	OAT sensor reads high in sunlight					
c.3 (10)	Controls "hunt" / need Loop Tuning or separation of heating/cooling setpoints					
	CHW valve cycles open and closed					
	System needs loop tuning – it is cycling between heating and cooling					
c.4 (11)	OTHER Controls					
	Please contact PBEEEP Project Engineer for approval					
d.1 (12)	Daylighting controls or occupancy sensors need optimization					
	Existing controls are not functioning or overridden					
	Light sensors improperly placed or out of calibration					
d.2 (13)	Zone setpoint setup / setback are not implemented or are sub-optimal					
	• The cooling setpoint is 74 °F 24 hours per day					
d.3 (14)	Fan Speed Doesn't Vary Sufficiently					
	• Fan runs at 2" static pressure. Lowering pressure to 1.8" does not create comfort problem and the					
	flow is per design. • Supply air temperature and pressure reset: cooling and heating					

d.4 (15)	Pump Speed Doesn't Vary Sufficiently					
	• Pump runs at 15 PSI on peak day. Lowering pressure to 12 does not create comfort problem and the flow is per design. Low ΔT across the chiller during low load conditions.					
d.5 (16)	VAV Box Minimum Flow Setpoint is higher than necessary					
	Boxes universally set at 40%, regardless of occupancy. Most boxes can have setpoints lowered and still meet minimum airflow requirements.					
d.6 (17)	Other Controls (Setpoint Changes)					
	Please contact PBEEEP Project Engineer for approval					
e.1 (18)	HW Supply Temperature Reset is not implemented or is sub-optimal					
	 HW supply temperature is a constant 180 °F. It should be reset based on demand, or decreased by a reset schedule as OAT increases. DHW Setpoints are constant 24 hours per day 					
e.2 (19)	CHW Supply Temperature Reset is not implemented or is sub-optimal					
	• CHW supply temperature is a constant 42 °F. It could be reset, based on demand or ambient temperature.					
e.3 (20)	Supply Air Temperature Reset is not implemented or is sub-optimal					
	• The SAT is constant at 55 °F. It could be reset to minimize reheat and maximize economizer cooling. The reset should ideally be based on demand (e.g., looking at zone box damper positions), but could also be reset based on OAT.					
e.4()	Supply Duct Static Pressure Reset is not implemented or is suboptimal					
	• The Duct Static Pressure (DSP) is constant at 1.5" wc. It could be reset to minimize fan energy. The reset should ideally be based on demand (e.g. looking at zone box damper positions), but could also be reset based on OAT.					
e.5 (21)	Condenser Water Temperature Reset is not implemented or is sub-optimal					
	• CW temperature is constant leaving the tower at 85 °F. The temperature should be reduced to minimize the total energy use of the chiller and tower. It may be worthwhile to reset based on load and ambient conditions.					
e.6 (22)	Other Controls (Reset Schedules)					
	Please contact PBEEEP Project Engineer for approval					
f.1 (23)	Lighting system needs optimization - Spaces are overlit					
	Lighting exceeds ASHRAE or IES standard levels for specific space types or tasks					
f.2 (24)	Pump Discharge Throttled					
	• The discharge valve for the CHW pump is 30% open. The valve should be opened and the impeller size reduced to provide the proper flow without throttling.					
f.3 (25)	Over-Pumping					
	Only one CHW pump runs when one chiller is running. However, due to the reduced pressure drop in the common piping, the pump is providing much greater flow than needed.					
f.4 (26)	Equipment is oversized for load					
	 The equipment cycles unnecessarily The peak load is much less than the installed equipment capacity					

f.5 (27)	OTHER Equipment Efficiency/Load Reduction					
	Please contact PBEEEP Project Engineer for approval					
g.1 (28)	VFD Retrofit Fans					
	• Fan serves variable flow system, but does not have a VFD.					
	VFD is in override mode, and was found to be not modulating.					
g.2 (29)	VFD Retrofit - Pumps					
	 3-way valves are used to maintain constant flow during low load periods. Only one CHW pumps runs when one chiller is running. However, due to the reduced pressure drop in the common piping, the pump is providing much greater flow than needed. 					
g.3 (30)	VFD Retrofit - Motors (process)					
	Motor is constant speed and uses a variable pitch sheave to obtain speed control.					
g.4 (31)	OTHER VFD					
	Please contact PBEEEP Project Engineer for approval					
h.1 (32)	Retrofit - Motors					
	Efficiency of installed motor is much lower than efficiency of currently available motors					
h.2 (33)	Retrofit - Chillers					
	Efficiency of installed chiller is much lower than efficiency of currently available chillers					
h.3 (34)	Retrofit - Air Conditioners (Air Handling Units, Packaged Unitary Equipment)					
	Efficiency of installed air conditioner is much lower than efficiency of currently available air conditioners					
h.4 (35)	Retrofit - Boilers					
	Efficiency of installed boiler is much lower than efficiency of currently available boilers					
h.5 (36)	Retrofit - Packaged Gas-fired heating					
	Efficiency of installed heaters is much lower than efficiency of currently available heaters					
h.6 (37)	Retrofit - Heat Pumps					
	Efficiency of installed heat pump is much lower than efficiency of currently available heat pumps					
h.7 (38)	Retrofit - Equipment (custom)					
	Efficiency of installed equipment is much lower than efficiency of currently available equipment					
h.8 (39)	Retrofit - Pumping distribution method					
	 Current pumping distribution system is inefficient, and could be optimized. Pump distribution loop can be converted from primary to primary-secondary) 					
h.9 (40)	Retrofit - Energy / Heat Recovery					
	 Energy is not recouped from the exhaust air. Identification of equipment with higher effectiveness than the current equipment. 					
h.10 (41)	Retrofit - System (custom)					
	Efficiency of installed system is much lower than efficiency of another type of system					
h.11 (42)	Retrofit - Efficient lighting					
-	Efficiency of installed lamps, ballasts or fixtures are much lower than efficiency of currently available lamps, ballasts or fixtures.					

h.12 (43)	Retrofit - Building Envelope				
	Insulation is missing or insufficient				
	Window glazing is inadequate				
	Too much air leakage into / out of the building				
	Mechanical systems operate during unoccupied periods in extreme weather				
h.13 (44)	Retrofit - Alternative Energy				
	Alternative energy strategies, such as passive/active solar, wind, ground sheltered construction or other alternative, can be incorporated into the building design				
h.14 (45)	OTHER Retrofit				
	Please contact PBEEEP Project Engineer for approval				
i.1 (46)	Differed Maintenance from Recommended/Standard				
	Differed maintenance that results in sub-optimal energy performance.				
	• Examples: Scale buildup on heat exchanger, broken linkages to control actuator missing equipment components, etc.				
i.2 (47)	Impurity/Contamination				
112 (47)					
	 Impurities or contamination of operating fluids that result in sub-optimal performance. Examples include lack of chemical treatment to hot/cold water systems that result in elevated levels of TDS which affect energy efficiency. 				
i.3 ()	Leaky/Stuck Damper				
	The outside or return air damper on an AHU is leaking or is not modulating causing the energy use go up because of additional load to the central heating and/or cooling plant.				
i.4 ()	Leaky/Stuck Valve				
	The heating or cooling coil valve on an AHU is leaking or is not modulating causing the energy use go up because of additional load to the central heating and/or cooling plant.				
i.5 (48)	OTHER Maintenance				
	Please contact PBEEEP Project Engineer for approval				
j.1 (49)	OTHER				
	Please contact PBEEEP Project Engineer for approval				



FWB Number:	13700		Eco Number:	1		
Site:	Rosemount TACC		Date/Time Created:	4/5/2012		
					•	
Investigation Finding:	Correct economizer operation		Date Identified:	11/15/2011		
Description of Finding:	Currently, the air handling system introduces only the minimum amount of outdoor air to the spaces it serves to meet the minimum code requirement for outdoor ventilation air. The system does not have provisions to introduce a larger amount of outdoor air to provide atmospheric cooling (economizer operation). Mechanical cooling is therefore required to drop the supply air temperature to the desired temperature. The equipment affected is: Office (AHU-16), Gym North (AHU-20), Gym North (AHU-21), Conference Room (AHU-15)					
Equipment or System(s):	AHU with heating and cooling		Finding Category:	Economizer/Outside Air Loads		
Finding Type:	Economizer Operation - Inadequate F optimized)	ree Cooling	(Damper failed in min	imum or closed position, economizer s	etpoints not	
Implementer:	Contractor		Benefits:	Increasing the OSA intake when condi- reduces the required amount of mecha- cooling and saves energy.		
Baseline Documentation Method:	Trend data for the affected equipment (AHU-16, AHU-20, AHU-21, AHU-15) during summer and fall (Conference Room – Summer.xls, Gym – Summer.xls, Office – Summer.xls, Conference Room – Fall.xls, Gym – Fall.xls, Office – Fall.xls) shows that these units do not properly economize.					
Measure:	Correct and re-implement the econom	nizer sequend	ce for the affected air l	handlers.		
Recommendation for Implementation:		hanical cooli	ng. The system will op	duced, to the extent it is beneficial to a perate according to a programmed airs gh limit of outdoor air temperature.		
Evidence of Implementation Method:	AHU-21, AHU-15) shall be taken on 15 2 week(s) during the cooling season (5 minute inte OSA temp >	rvals 2 week(s) during 80°F) to verify that the	ach of the affected air handlers (AHU-1 g swing season (40°F < OSA temp < 80 new economizer set point is maintaine Temperature, Supply Fan Status/Speed	⁰F) and for d: OSA	
Annual Electric Savir Estimated Annual kW	ngs (kWh): /h Savings (\$):		Contractor Cost (\$): PBEEEP Provider C Total Estimated Imple	ost for Implementation Assistance (\$): ementation Cost (\$):	\$5,750 \$750 \$6,500	
Estimated Annual Tot Initial Simple Paybac Simple Payback w/ U GHG Avoided in U.S	k (years): Itility Co-Funding (years):	13.55 13.55	Utility Co-Funding for Utility Co-Funding for Utility Co-Funding for Utility Co-Funding - E	- kW (\$): - therms (\$):	\$0 \$0 \$0 \$0	
	Current Pro	ject as Per	centage of Total pro	ject		
Percent Savings (Co	sts basis)	3.1%	Percent of Implement	tation Costs:	4.3%	







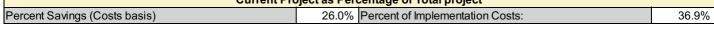
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FWB Number:	13700		Eco Number:	2		
Site:	Rosemount TACC		Date/Time Created:	4/5/2012		
Investigation Finding:	Implement chilled water reset schedule	9	Date Identified:	11/15/2011		
Description of Finding:	requirements, the chilled water supply	temperature 50°F when th	could be raised and e OSA temperature is	ed water. During periods of low cooling still meet the load requirement. The chill between 85°F and 45°F. A chiller opera ed is: Chiller 1, Chiller 2		
Equipment or System(s):	Chiller Plant		Finding Category:	Controls (Reset Schedules)		
Finding Type:	CHW Supply Temperature Reset is no	t implement	ed or is sub-optimal	•		
Implementer:	Contractor		Benefits:	Increasing the chilled water temperature load on the building is low (when the outemperature is lower) saves energy.		
Baseline Documentation Method:	Trend data of the chilled water temper Chiller Loads.xls) show that the chilled			(Boilerroom – Summer.xls, Boilerroom	– Fall.xls,	
Measure:	Implement a chilled water temperature reset.					
Recommendation for Implementation:	The Contractor shall implement a chilled water supply temperature reset based on the outside air temperature. The chilled water temperature set point shall linearly vary between the following two points. When the OSA temperature is 85°F the chilled water temperature shall be 45°F. When the OSA temperature is 55°F the chilled water temperature shall be 50°F.					
Evidence of Implementation Method:	15 minute intervals 2 week(s) during s	wing seasor w economize	n (40ºF < OSA temp < er set point is maintair	ach of the chilled water system shall be 80°F) and for 2 week(s) during the cool ned: OSA Temperature, Chilled Water S 2 Status.	ling season	
			1			
Annual Electric Savir Estimated Annual kW			Peak Demand Savir Estimated Annual De		6 \$116	
Contractor Cost (\$):	Wi Savings (\$).	\$10,000	Estimated Affilial De	emand Savings (\$).	\$110	
	cost for Implementation Assistance (\$):	\$10,000				
Total Estimated Imple		\$10,750				
Estimated Annual Tot			Utility Co-Funding for		\$0	
Initial Simple Payback	ck (years): Stility Co-Funding (years):		Utility Co-Funding for Utility Co-Funding for		\$0 \$0	
GHG Avoided in U.S		10.11	Utility Co-Funding - E	Estimated Total (\$):	\$0 \$0	
_			centage of Total pro			
Percent Savings (Co	ests basis)	5.3%	Percent of Implemen	tation Costs:	7.1%	







FWB Number:	13700		Eco Number:	3		
Site:	Rosemount TACC		Date/Time Created:	4/5/2012		
Investigation Finding:	Adjust Air Handler Runtime		Date Identified:	11/15/2011		
Description of Finding:	Multiple pieces of equipment operate does not represent actual occupied ho	24hours a da ours. Equipm	ay or operate on an oc ent Affected: AHU-15	ccupied/unoccupied schedule that is ex , AHU-16, AHU-20, AHU-21, AHU-25	cessive and	
Equipment or System(s):	AHU with heating and cooling		Finding Category:	Equipment Scheduling and Enabling		
Finding Type:	Time of Day enabling is excessive					
Implementer:	Contractor		Benefits:	Reduced runtime will save energy		
Baseline Documentation Method:	Trending of the air handlers and space Summer.xls, Classroom – Summer.xls and information on equipment schedu occupied/unoccupied temperatures a occupied/unoccupied schedule for the	, Conference les pulled fro nd schedules	e Room – Fall.xls, Gyn m the BMS indicate w s. Discussions with the	Owner determined the correct	ice – ı – Fall.xls)	
Measure:	Adjust equipment schedules to match actuall occupied periods					
Recommendation for Implementation:	Adjust BMS programming to allow for See 13700 Rosemount TACC Equipn			that matches the facilities actual occup	pied hours.	
Evidence of Implementation Method:	Verification of Implementation shall require: The following trend logs of each of the affected air handlers (AHU-15, AHU-16, AHU-20, AHU-21, AHU-25) shall be taken on 15 minute intervals 2 week(s) during heating season (OSA temp <40°F) and for 2 week(s) during the cooling season (OSA temp >80°F) to verify that the air handlers are properly changing modes (occupied/unoccupied): Supply Fan Speed/Status, Space Temperature, Heating Valve Position, Cooling Valve Position, OSA Damper Position					
Annual Electric Savir			Annual Natural Gas S		3,845	
Estimated Annual kV	Vh Savings (\$):		Estimated Annual Na	tural Gas Savings (\$):	\$2,745	
Contractor Cost (\$):	cost for Implementation Assistance (\$):	\$55,000 \$750				
Total Estimated Imple		\$55,750				
	\(\frac{1}{2}\)	, ,	J			
Estimated Annual To	tal Savings (\$):	\$3,983	Utility Co-Funding for	kWh (\$):	\$0	
Initial Simple Paybac	ck (years):	14.00	Utility Co-Funding for	· kW (\$):	\$0	
	Jtility Co-Funding (years):		Utility Co-Funding for		\$0 \$0	
GHG Avoided in U.S	. Ions (Cuze):	41	Utility Co-Funding - E	estimated lotal (\$):	\$0	
	0: 12	:4 P		.		
	Current Pro	oject as Per	centage of Total pro	ject		









Building: Rosemount TACC

FWB Number:	13700		Eco Number:	4	
Site:	Rosemount TACC		Date/Time Created:	4/5/2012	
Investigation Finding:	Adjust Unoccupied Setpoint		Date Identified:	11/15/2011	
Description of Finding:	Multiple pieces of equipment operate 24hours a day or operate on an occupied/unoccupied schedule that is excessive and does not represent actual occupied hours. Equipment Affected: AHU-15, AHU-16, AHU-20, AHU-21, AHU-25				
Equipment or System(s):	AHU with heating and cooling		Finding Category:	Controls (Setpoint Changes)	
Finding Type:	Zone setpoint setup/setback are not in	nplemented	or are sub-optimal		
Implementer:	Contractor		Benefits:	Corrected unoccupied setpoint will sav	ve energy
Baseline Documentation Method:		, Conference les pulled fro nd schedules	e Room – Fall.xls, Gyn m the BMS indicate w s. Discussions with the	Owner determined the correct	
Measure:	Adjust equipment schedules to correct unoccpied setpoint.				
Recommendation for Implementation:	Adjust BMS programming to allow for See 13700 Rosemount TACC Equipn			that matches the facilities actual occup	pied hours.
Evidence of Implementation Method:	AHU-20, AHU-21, AHU-25) shall be ta for 2 week(s) during the cooling seaso	ken on 15 m on (OSA tem	inute intervals 2 week p >80°F) to verify that	ach of the affected air handlers (AHU-1: (s) during heating season (OSA temp < the air handlers are properly changing r Heating Valve Position, Cooling Valve	<40⁰F) and modes
Annual Electric Savir Estimated Annual kV			Annual Natural Gas S Estimated Annual Na	Savings (therms): tural Gas Savings (\$):	297 \$212
Contractor Cost (\$): PBEEEP Provider C Total Estimated Imple	cost for Implementation Assistance (\$): ementation Cost (\$):	\$3,500 \$750 \$4,250			
Estimated Annual To	tal Savings (\$):		Utility Co-Funding for		\$0
Initial Simple Paybac Simple Payback w/ U GHG Avoided in U.S	Jtility Co-Funding (years):	13.82	Utility Co-Funding for Utility Co-Funding for Utility Co-Funding - E	therms (\$):	\$0 \$0 \$0
5.107 (TOIGGG III 0.0	(0020).	0	July 55 7 dilding 1	(ψ).	ΨΟ
	Current Pro	ject as Per	centage of Total pro	ject	



Percent Savings (Costs basis)



2.0% Percent of Implementation Costs:

2.8%



Building: Rosemount TACC

FWB Number:	13700		Eco Number:	5		
Site:	Rosemount TACC		Date/Time Created:	4/5/2012		
Investigation Finding:	Adjust Occupied Setpoint		Date Identified:	11/15/2011		
Description of Finding:	Multiple pieces of equipment operate 24hours a day or operate on an occupied/unoccupied schedule that is excessive and does not represent actual occupied hours. Equipment Affected: AHU-15, AHU-16, AHU-20, AHU-21, AHU-25					
Equipment or System(s):	AHU with heating and cooling		Finding Category:	Controls (Setpoint Changes)		
Finding Type:	Zone setpoint setup/setback are not in	nplemented	or are sub-optimal			
Implementer:	Contractor		Benefits:	Corrected occupied setpoint will save	energy	
Baseline Documentation Method:		, Conference les pulled fro nd schedules	e Room – Fall.xls, Gyn m the BMS indicate w s. Discussions with the	Owner determined the correct		
Measure:	Adjust equipment schedules to correct occupied setpoint					
Recommendation for Implementation:		Adjust BMS programming to allow for an occupied/unoccupied schedule that matches the facilities actual occupied hours. See 13700 Rosemount TACC Equipment Schedules.xls				
Evidence of Implementation Method:	AHU-20, AHU-21, AHU-25) shall be ta for 2 week(s) during the cooling seaso	ken on 15 m on (OSA tem	inute intervals 2 week p >80°F) to verify that	ach of the affected air handlers (AHU-1 (s) during heating season (OSA temp < the air handlers are properly changing i Heating Valve Position, Cooling Valve	<40°F) and modes	
Annual Electric Savir Estimated Annual kW			Annual Natural Gas S Estimated Annual Na	Savings (therms): itural Gas Savings (\$):	-30 \$-21	
Contractor Cost (\$): PBEEEP Provider C Total Estimated Imple	cost for Implementation Assistance (\$): ementation Cost (\$):	\$1,300 \$750 \$2,050				
Estimated Annual Tot Initial Simple Paybac Simple Payback w/ L GHG Avoided in U.S	ck (years): Stility Co-Funding (years):	11.06 11.06	Utility Co-Funding for Utility Co-Funding for Utility Co-Funding for Utility Co-Funding - E	r kW (\$): r therms (\$):	\$0 \$0 \$0 \$0	
	Current Pro	ject as Per	centage of Total pro	ject		



Percent Savings (Costs basis)



1.2% Percent of Implementation Costs:

1.4%



FWB Number:	13700		Eco Number:	6	
Site:	Rosemount TACC		Date/Time Created:	-	
Oile.	1.030mount 17.00		Bate/fille Oreated.	47072012	
Investigation Finding:	Install low-flow lavitory aerators		Date Identified:	11/15/2011	
Description of Finding:	water than necessary. If the hot water u	use is reduce	ed, the energy require	of this, the lavatories at the facility use mo ed to heat the water can be reduced. The is based on inspection of the existing lav	current
Equipment or System(s):	Other		Finding Category:	Retrofits	
Finding Type:	Other Retrofit				
Implementer:	Contractor		Benefits:	Lower hot water flow will save energy or heating.	n hot water
Baseline Documentation Method:	During a site visit, aerators for 50% of	the lavatorie	es at the facility were i	inspected and found to be 2.2 GPM flow	style.
Measure:	Replace the aerators with lower flow m	nodels			
Recommendation for Implementation:	Replace the aerator in each lavatory fa facility.	aucet with a l	ow flow (1.0 GPM) as	erator. There are 21 total public lavatories	at the
Evidence of Implementation Method:	A visual inspection of the lavatories wi	Il show that t	he aerators have bee	n properly replaced with lower flow aerate	ors.
1			+		
Annual Natural Gas S			Contractor Cost (\$):		\$315
Estimated Annual Na	atural Gas Savings (\$):	\$518		Cost for Implementation Assistance (\$): lementation Cost (\$):	\$0 \$315
Estimated Annual To	J ()		Utility Co-Funding fo		\$0
Initial Simple Paybac	ck (years): Jtility Co-Funding (years):		Utility Co-Funding fo Utility Co-Funding fo		\$0 \$0
GHG Avoided in U.S			Utility Co-Funding - I		\$0 \$0
	. ,			. ,	
	Current Pro	ject as Per	centage of Total pro	oject	
Percent Savings (Co	ests basis)	3.4%	Percent of Implemen	ntation Costs:	0.2%







Building: Rosemount TACC

FWB Number:	13700		Eco Number:	7		
Site:	Rosemount TACC		Date/Time Created:	4/5/2012		
Investigation Finding:	Reduce chilled water pump runtime		Date Identified:	12/1/2011		
Description of Finding:	they are fully redundant). This is done the However, the original system was des	to help preve igned for a 3	nt the chilled water in 0% glycol solution in t	a day through the winter (only 1 pump e the chiller from freezing during low tem he chilled water. This is enough to prev HWP-1, CHWP-2 (only one pump oper	peratures. ent the	
Equipment or System(s):	Pump, secondary CHW (distr-only or edistr)	evap and	Finding Category:	Equipment Scheduling and Enabling		
Finding Type:	Equipment is enabled regardless of n	eed, or such	enabling is excessive			
Implementer:	Contractor		Benefits:	Reduced runtime will save energy		
Baseline Documentation Method:	Trend data of the chilled water pumps (Boilerroom – Summer.xls, Boilerroom – Fall.xls, Boiler Room – November.xls) and discussion with the Owner indicate that the primary chilled water pump (either CHWP-1 or CHWP-2) is left running during the winter. This was done for freeze protection, but is unnecessary as the chilled water loop is comprised of 30% glycol.					
Measure:	Replace the chilled water with a prope sequence.	er water/glyco	ol mix and ensure the p	oump is deactivated as part of the winte	er shutdown	
Recommendation for Implementation:	the solution. The Contractor shall drain and properly dispose of the waste. The	n the existing e Contractor ately 1,200 g	chilled water system (shall refill the chilled v allons). The Owner wil	mine the level of freeze protection and of (existing fluid is of unknown age and convater system with a premixed solution of Il ensure that deactivation of this pump	ncentration) of 30%	
Evidence of Implementation Method:	minute intervals 2 week(s) during heat	ing season (oling season	OSA temp <40°F), 2 v (OSA temp >80°F) to	ach of the chilled water pumps shall be week(s) during swing season (40°F < C verify that the chilled water pumps are	SA temp <	
A	(1341)	40.000	0 1 1 0 1(\$)		#0.000	
Annual Electric Savir Estimated Annual kV			Contractor Cost (\$): PBEEEP Provider C Total Estimated Imple	ost for Implementation Assistance (\$): ementation Cost (\$):	\$8,232 \$300 \$8,532	
Estimated Annual To Initial Simple Paybac Simple Payback w/ U GHG Avoided in U.S	ck (years): Utility Co-Funding (years):	11.60 11.60	Utility Co-Funding for Utility Co-Funding for Utility Co-Funding for Utility Co-Funding - E	kW (\$): therms (\$):	\$0 \$0 \$0 \$0	

Current Project as Percentage of Total project							
Percent Savings (Costs basis)	4.8% Percent of Implementation Costs:	5.6%					







FWB Number:	13700		Eco Number:	9	
Site:	Rosemount TACC		Date/Time Created:	4/5/2012	
Investigation Finding:	VFD on chilled water pumps		Date Identified:	12/1/2011	
Description of Finding:	primary/variable secondary to reduce	pump energy	y usage when the cool	y. The system could be converted to co ling load on the building is not at design one pump runs at a time, the pumps are	conditions.
Equipment or System(s):	Pump, secondary CHW (distr-only or edistr)	evap and	Finding Category:	Variable Frequency Drives (VFD)	
Finding Type:	VFD Retrofit - Pumps				
Implementer:	Contractor		Benefits:	Reducing the pump speed when full loa required will save energy.	ad is not
Baseline Documentation Method:	Chiller Loads.xls) showed that there is	a large port the speed o	ion of time when the b	lerroom – Fall.xls, Boiler Room – Nover uilding does not require the full capacity d water pumps (CHWP-3 and CHWP-4)	y of the
Measure:	Install VFD on secondary chilled water pumps				
Recommendation for Implementation:	based on Danfoss FC102P7K5T4E2 secondary chilled water piping system modulate to maintain a differential pre	1H2) and 2 p n. The contra- ssure set po undant) and t	oipe mounted pressure ctor shall also modify the int in the secondary chall be cap the VFDs shall be cap	motor (two VFDs and shaft grounding lessensors located 3/4 of the way down the VFD programming such that the puralled water piping system. Only one purable of alternating the pumps to ensure to close off the bypass direction.	he mps(s) shall mp shall
Evidence of Implementation Method:	15 minute intervals 2 week(s) during s (OSA temp >80°F) to verify that the ne	wing seasor w VFD is prous/speed, Se	n (40°F < OSA temp < operly changing pump econdary Chilled Wate	ach of the chilled water system shall be 80°F) and for 2 week(s) during the cool speed based on the load: OSA Tempe or Supply Temp, Secondary Chilled Water on Temp	ing season rature,
Annual Electric Savir	ogs (k\\/h):	21 577	Contractor Cost (\$):		\$14,944
Estimated Annual kV				ost for Implementation Assistance (\$): ementation Cost (\$):	\$1,500 \$16,444
		Γ			
Estimated Annual To Initial Simple Payback Simple Payback w/ U	ck (years): Jtility Co-Funding (years):	13.58 13.58	Utility Co-Funding for Utility Co-Funding for Utility Co-Funding for	- kW (\$): - therms (\$):	\$0 \$0 \$0
GHG Avoided in U.S	. IONS (CUZE):	18	Utility Co-Funding - E	:sumated 10tal (\$):	\$0
	Current Pro	oject as Per	centage of Total pro	ject	
Percent Savings (Co			Percent of Implement		10.9%
- ,			•		







FWB Number:	13700		Eco Number:	11	
Site:	Rosemount TACC		Date/Time Created:	4/5/2012	
	•			•	
Investigation Finding:	VFD on hot water pumps		Date Identified:	1/10/2012	
Description of Finding:	on the boilers is greatly reduced. Duri	ng those time he system. T	es, the constant volum his effects the followin	on trending, there are many times when ne pumps could be reduced in speed to ng equipment: HWP-1, HWP-2 (Note tha	save
Equipment or System(s):	Pump, HW distribution		Finding Category:	Variable Frequency Drives (VFD)	
Finding Type:	VFD Retrofit - Pumps				
	-		-		
Implementer:	Contractor		Benefits:	Reducing the pump speed when full loar required will save energy.	ad is not
Baseline Documentation Method:	Loads.xls) showed that there is a large	e portion of ti	ime when the building water pumps (HWP-1	room – Fall.xls, Boiler Room –Winter.xls does not require the full capacity of the and HWP-2) can be reduced down to the	boiler
Measure:	Install VFD on hot water pumps				
Recommendation for Implementation:	based on Danfoss FC102P7K5T4E2 water piping system. The contractor simaintain a differential pressure set pofully redundant) and the VFDs shall be the return water temperature to ensure	1H2) and 2 phall also moderint in the hote capable of a that the return	pipe mounted pressur dify the VFD program water piping system. alternating the pumps arn water temperature	o motor (two VFDs and shaft grounding less ensors located 2/3 of the way down to ming such that the pumps(s) shall module. Only one pump shall operate at a time (to ensure even usage. The VFDs shall remains above 130°F to prevent boiler valves to close off the bypass direction.	he hot ate to pumps are also monitor
Evidence of Implementation Method:	15 minute intervals 2 week(s) during v < 80°F) and for 2 week(s) during the c pump speed based on the load: OSA	vinter seasor cooling seaso Temperature	n (OSA temp < 20°F), on (OSA temp >80°F) e, HWP-1 status/spee	each of the heating water system shall be 2 week(s) during swing season (40°F < to verify that the new VFD is properly ch d, HWP-2 status/speed, Boiler 1 Supply Temperature, Boiler 2 Return Water Ter	OSA temp nanging Water
Annual Electric Savii Estimated Annual kV			Contractor Cost (\$): PBEEEP Provider C Total Estimated Imple	Cost for Implementation Assistance (\$): ementation Cost (\$):	\$24,504 \$5,000 \$29,504
	(A)	04510	LIVE OF ILL	114/1 (4)	<u> </u>
Estimated Annual To Initial Simple Paybac	ital Savings (\$): ck (vears):	\$4,549 6.49	Utility Co-Funding for Utility Co-Funding for	r kvvn (\$): r kW (\$):	\$0 \$0
Simple Payback w/ I	Utility Co-Funding (years):	6.49	Utility Co-Funding for	r therms (\$):	\$0
GHĠ Avoided in U.S	3. Tons (C02e):	69	Utility Co-Funding - E	Estimated Total (\$):	\$0
	Current Pro	oject as Per	centage of Total pro	pject	
	osts basis)		Percent of Implemen		







FWB Number:	13700		Eco Number:	12	
Site:	Rosemount TACC			4/5/2012	
				•	
Investigation Finding:	Existing spaces have manual lighting or	ontrol.	Date Identified:	1/10/2012	
Description of Finding:	There are 22 rooms/spaces in the porti that could benefit from automatic motion	ons of the b	ouilding included in the ols.	e study that currently have manual lighting	g control
Equipment or System(s):	Interior Lighting		Finding Category:	Equipment Scheduling and Enabling	
Finding Type:	Lighting is on more hours than necessa	ary			
•					
Implementer:	Contractor		Benefits:	Automatic controls only operate the lighthe spaces are occupied.	nts when
Baseline Documentation Method:				acility walkthrough. The hours per day fo ity. This gives us a very conservative ligh	
Measure:	Retrofit existing fixture controls.				
	building [Open office space and conferent in the building [Hallways on the upper a	ence rooms nd lower lev	s]. The Contractor sha vels]. The Contractor s		ms/spaces level
Evidence of Implementation Method:	Verification of Implementation shall requ	uire: Site re	view to verify retrofit o	of fixture controls has been completed as	s required.
Annual Electric Savin Estimated Annual kW			Contractor Cost (\$): PBEEEP Provider C Total Estimated Imple	Cost for Implementation Assistance (\$): ementation Cost (\$):	\$6,371 \$2,000 \$8,371
		* + - • •	I		•
Estimated Annual Tot Initial Simple Paybac		\$1,789 4 68	Utility Co-Funding for Utility Co-Funding for	r kW (\$): r kW (\$):	\$0 \$0
	Itility Co-Funding (years):		Utility Co-Funding for		\$0 \$0
GHG Avoided in U.S.			Utility Co-Funding - E		\$0
	Current Drei	oct ac Bor	contago of Total are	ioct	
Percent Savings (Co			centage of Total pro Percent of Implemen	-	5.5%







Building: Rosemount TACC

FWB Number:	13700		Eco Number:	13	
Site:	Rosemount TACC		Date/Time Created:	4/5/2012	
Investigation Finding:	No supply temperature reset		Date Identified:	1/11/2012	
Description of Finding:	coils are used to provide heating in the cooling requirements, additional energy	e necessary gy is used to oply air to ris	zones. If the supply air reheat the air being s	nperature is provided at the AHU and zon temperature is lower than needed to nupplied to the zones that do not have a on the system reduces which lowers rel	neet zone call for
Equipment or System(s):	AHU with heating and cooling		Finding Category:	Controls (Reset Schedules)	
Finding Type:	Supply Air Temperature Reset is not in	nplemented	or is sub-optimal		
Implementer:	Contractor		Benefits:	During mild weather, more tempered save energy.	SAT will
Baseline Documentation Method:	Trend data from the summer, fall, and v (Conference Room – Winter.xls, Confe Fall.xls, Gym – Summer.xls).	winter showe erence Roon	ed the current supply to n – Fall.xls, Conferenc	emperature strategies for the air handle e Room – Summer.xls, Gym – Winter.xl	rs ls, Gym –
Measure:	Adjust controls to reset SAT based on	OSAT			
Recommendation for Implementation:	temperature resets based on the outsi 55°F. When the OSA temperature is 2' sequence of operations for this air har	de air tempe 1°F or lower idler such tha	erature. When the OS/ the SAT shall be 75°F at the supply air tempe	this air handler such that the supply air A temperature is 82°F or higher the SA°. For AHU-21: The Contractor shall moderature resets based on the outside air I be 62°F. When the OSA temperature is	Γ shall be dify the
Evidence of Implementation Method:	21) shall be taken on 15 minute intervaseason (40°F < OSA temp < 80°F) and	als 2 week(s d for 2 week) during winter season (s) during the cooling s	ach of the affected air handlers (AHU-1 n (OSA temp < 20°F), 2 week(s) during season (OSA temp >80°F) to verify that Return Air Temperature, Space Temper	swing the supply
Annual Electric Savir Estimated Annual kV			Annual Natural Gas S Estimated Annual Na	Savings (therms): itural Gas Savings (\$):	560 \$400
Contractor Cost (\$): PBEEEP Provider C Total Estimated Imple	Cost for Implementation Assistance (\$): ementation Cost (\$):	\$6,800 \$2,000 \$8,800			
Estimated Annual To Initial Simple Paybac Simple Payback w/ U GHG Avoided in U.S	ck (years): Jtility Co-Funding (years):	11.48 11.48	Utility Co-Funding for Utility Co-Funding for Utility Co-Funding for Utility Co-Funding - E	- kW (\$): - therms (\$):	\$0 \$0 \$0 \$0

Current Project as Percentage of Total project



Percent Savings (Costs basis)



5.0% Percent of Implementation Costs:

5.8%

PBEEEP Military Affairs – Rosemount TACC

The following list of items does not have a sufficiently short payback to be selected as part of the PBEEEP program. However, if modifications to the various systems are being done for other reasons (maintenance, equipment replacement, etc) then these items could be addressed.

- -Air Handler Locations: Though there is no energy savings associated with this, the facility should consider replacing the existing indoor air handling units located in the plenums throughout the building with roof mounted equipment. Currently these units produce significant amounts of noise that is transferred directly to the working spaces. Spot checks during a visit showed noise levels $\sim 60~\mathrm{dBA}$ in the offices directly under the units which is above the recommended level for an office area.
- -Pump Alternator: Currently the chilled water and heating water pumps are not automatically alternated to even out the wear on any individual pump. At the moment, the only way these pumps are activated/deactivated is through manual disconnect switches. Though there is no energy savings associate with this, we recommend that a pump alternator be installed for each pair of pumps (3 pairs total) to even out the runtime any single pump sees annually.
- -Space temperature set points: As part of this project we have recommended space temperature set points as specified by Army Regulation 420-1. The Owner should implement these set points throughout the remainder of the facility (in those spaces not addressed during the PBEEEP study).
- -General patching and sealing: Though no major air infiltrations were identified during the site investigations, every building has areas where these leaks tend to develop. We recommend that the Owner (or a Contractor) annually inspect the state of the caulking surround all doors, windows, and other penetrations into the building and replace/patch as needed. A tube of caulking is very cheap and this inspection would be fairly quick. Also, the weather seals on the exterior doors should be inspected annually and these seals should be replaced when they are no longer making good contact with the door. This same annual inspection should also apply to the sealing around the outside perimeter of the building. Though this isn't for energy reasons, it will prevent water from infiltrating the building and causing damage to the lower level of the building.
- -Supply Pressure Reset: The variable volume air handlers (AHUs 8, 12, 13, 14, 15, 16, 22, 23, 24, 25) currently does not utilize supply pressure reset. Supply pressure reset modulates the supply fan speed down until only one VAV box is open to its maximum. This minimizes the amount of fan energy needed during periods of low usage. In order to do this, all of the VAV boxes serving an air handler need to be controlled via a digital BMS. This is not the case with this air handler (the system is pneumatic and each box is an independent controller). Because this would require a new digital BMS be installed, the payback for implementing this falls well outside the PBEEEP program requirements. If a new digital BMS is installed at this site, supply pressure reset control should be added to the control sequence for these air handlers.

-Air balance in lower level restroom/locker-room: On several occasions during our site visits, it was observed that both the men's and women's restrooms on the lower level are very negatively pressurized to the surrounding space. While it is important to keep these spaces negative to control odors, the spaces are so negative that they doors are being held slightly ajar and you can hear the air rushing inside. This could be fixed by rebalancing both the exhaust and supply systems serving these spaces and adding a transfer grille in the doors of each room. Though there is no energy savings associated with correcting this, we recommend this be addressed.

-Water Heater Replacement: The existing four domestic water heaters are not as efficient as they could possibly be (~80% efficient). There are two options for improving the efficiency and performance of this system.

-Replace with individual high efficiency condensing water heaters: The four individual water heaters could be replaced with four individual high efficiency condensing water heaters (~96%). Due to venting requirements of high efficiency condensing water heaters, the existing flue venting system for the water heaters would need to be replaced. Because of that, all of the water heaters would need to be updated at the same time -Replace with high efficiency condensing hot water boilers and storage tanks: The four individual water heaters could be replaced with a pair of high efficiency condensing boilers (~94%) and insulated storage tanks. Due to venting requirements of high efficiency condensing water heaters, the existing flue venting system for the water heaters would need to be replaced.

-Motor Runtime: Domestic hot water circulating pump (DCP-1) recirculates hot domestic water throughout the building to ensure that hot water is available fairly quickly when a faucet is used. It runs 24 hours a day even though the facility is not occupied around the clock. This pump could be controlled with a time clock and be turned on during the day (6:00 to 22:00) and be left off at night. If a new digital BMS is installed at this site, control of this pump should be included. Unfortunately, due to the small size of this pump, the payback for installing a time clock (or adding it to a BMS) is beyond the period allowed by the PBEEEP program.

-Automatic faucets: Though there is no energy savings associated with this, we would recommend that automatic or timer controlled lavatory faucets be installed in restrooms throughout the facility. These faucets provide scald protection by limiting the discharge water temperature. They also save water by preventing faucets from being left on. As large portions of this facility are open to the public, this also eliminates potential for vandalism (flooding of restrooms).

-Coil Cleaning: Based on our site visits, very few of the smaller air handlers throughout the facility have access hatches. Because of this we were unable to verify the condition/cleanliness of the heating and cooling coils inside the units. Cleaning air handler coils regularly improves their heat transfer and reduces fan energy (blocked/dirty coils require more fan energy to push air through them). Even with filtration at each unit, dirt still builds on the coils. Adding access hatches to existing air handlers is a tricky proposition and probably shouldn't' be done. We would simply recommend that if any of the air handlers is in need of replacement, that the Owner ensures that replacement units come with access hatches to allow the coils to be cleaned.

-Demand Control Ventilation: Demand control ventilation controls the OSA intake based on the calculated occupancy of a space. This means that only required level of OSA is brought into a space no matter if it is fully or partially occupied. This is an effective means of limiting OSA intake (and therefore saving energy) in spaces where the occupancy density varies greatly. The Classrooms (served by AHU-25) and the Gym (served by AHU-20 and AHU-21) would be ideally suited for this type of OSA control as their occupancy load varies greatly when the space is being used. Unfortunately, adding demand control ventilation to this unit does not provide an acceptable payback within the PBEEEP program.

-Air to air energy recovery: Because of their size, the lower level locker rooms exhaust a very large volume of air whenever that space is in occupied mode (9,580 cfm). This system takes conditioned air from the space (and odors) and exhausts it out of the building. Then (through an air handler) it brings in fresh air to replace what was exhausted. This efficiency of this process could be greatly improved by installing an air to air energy recovery unit on the roof. This unit would use the exhausted air to pre-temper the intake air and greatly reduce the heating/cooling load on the air handler. Unfortunately, due to the limited annual operating hours and the initial cost of the equipment (due to the size need to handle 9,580 cfm), this has a payback of ~20 years which is outside of the PBEEEP program limits.

-Chiller retrofit: At full load (during design days when the outside temperature is >91°F) the two existing chillers perform nearly as efficiently as new chillers. However, for the majority of the cooling season, the chillers don't often operate at full load. Because of this, replacing the existing chillers with chiller that have a higher IPLV can save energy. IPLV (Integrated Part Load Value) is a measure of how efficient equipment is when it is not operating at full load. Unfortunately, due to the high cost of the equipment, replacing the chillers does not provide a payback within the PBEEEP program requirements. However, if the chillers need to be replaced for other reasons, the Owner should ensure that the new chillers have a high IPLV rating.

-Low Flow Shower Heads: Because it was not possible to accurately track the usage of the showers at the facility, it was not possible to calculate savings to the rigors of the PBEEEP program. We recommend that the Owner check all shower heads installed at the facility and replace them with shower heads that have a maximum flow rate of 1.75 GPM. Lower water flow rates will save on hot water usage, which will in turn save energy.

--Variable Air Volume Control: Currently there are two constant volume air handlers that serve the gym (a large open single room). Because of this, VFDs can be added to the air handler fans. This will allow the system air flow to vary depending on the actual load in the space. This will save energy by more closely matching the air handler performance with the actual space requirements. Unfortunately, due to the small size of the air handlers, this upgrade does not pay back within the PBEEEP program period. If additional work is done to these units (motor replacement, unit replacement, etc) we recommend that the Owner install a VFD on each fan in the system.

-Separate control system: Through an inspection of the equipment on site, we found that each of the two air handler serving the gym has a separate control system. Because of this, the units are not running in sequence properly. While there was no constant measurable energy savings

associated with this, we recommend that the Owner have the control system modified so that both of the air handlers share a single controller. Having a single space temperature sensor and time clock responsible for control of the two units, will ensure they operate together properly.

-Outside Air Intake Adjustment: There are several spaces in the building that are in need of adjustment of the intake of Outside Air.

- The Gym (AHU-20 & AHU-21): Only one of these units is bring in outside air. The air handler on the north side is bringing in a small amount of air and the air handler on the south side is bringing in no outside air. Therefore the system is drastically underventilating. The units are bringing in a total of 2.5% outside air while the ASHRAE 62.1 ventilation standards require a total of 28%. Due to the variability of the occupancy in this space, we would recommend that a CO2 sensor be installed in this space for control of the OSA intake. This sensor would allow the equipment to vary the intake of OSA to meet the demands of the occupants. Unfortunately, increasing the amount of OSA in this space will not save energy; it will only increase energy usage. It will improve the indoor air quality in the gym and bring the space back up to code requirements.
- Classroom (AHU-25): Based on trending, this unit is over ventilating to some small
 extent. The amount seems inconsistent and therefore an accurate calculation of the OSA
 cannot be done to PBEEEP program requirements. If any additional work is done on this
 air handler, we recommend that the OSA intake at full flow be rebalanced to 17% to save
 energy and meet code requirements.
- Conference Room (AHU-15): Based on trending, this unit is over ventilating to some small extent. The amount seems inconsistent and therefore an accurate calculation of the OSA cannot be done to PBEEEP program requirements. If any additional work is done on this air handler, we recommend that the OSA intake at full flow be rebalanced to 12% to save energy and meet code requirements.
- Building in general: As the PBEEEP study was limited in scope to only five separate air handlers, the remaining units at the facility we not analyzed. The OSA intake on these units should also be checked versus the ASHRAE 62 code requirements. This would provide the building with the code required OSA intake and limit energy usage as much as possible.

-Heating Water Temperature Reset: Based on trending information collected, it appears that there may be some sort of supply water temperature reset enabled at the boilers. Or at a minimum, a summer/winter supply water temperature set point. Unfortunately, due to weather during the program period, we were unable to determine what the supply water temperature would be during the coldest weather. Because of this, we cannot be certain of the current minimum and maximum supply water temperatures and therefore cannot calculate a savings for adjusting the supply water temperature. We recommend that the Owner checks into the current boiler control package and verify that a supply water reset is enabled. Based on the design documents and equipment information, the supply water temperature should be 180°F when the outside air temperature is 15°F or lower and 140°F when the outside air temperature is 60°F or above. The controller should also verify that the return water temperature remains above 130°F to prevent the boilers from condensing. Depending on the current set points, this can save ~\$150 annually.

-Gym Air Handler Behavior: Based on our trending, it appears that the two air handlers are not behaving in the same manner. The air handler in the north part of the gym appears to have a constant 67°F discharge air temperature year round. The air handler on the south part of the gym appears to have a different discharge temperature in the summer (62°F) and winter (80°F). The discharge temperature of the north air handler is unusual. It is fairly high to provide cooling/dehumidification during the summer and far too low to provide heating in the space during the winter. Because the chilled water system is off in the winter (therefore no mechanical cooling is being used and the unit is simply circulating air), there is no energy savings associated with correcting this. We do recommend that the control sequence of the north air handler be modified to behave in the same manner as the south air handler.

-Air Handler Supply Temperatures: Data logging shows that many of the units have supply air temperatures that have drifted away from the original design temperatures. While there isn't any energy savings to be had by restoring the original design conditions, the indoor comfort level could likely be improved. If a BMS is installed at the facility as part of this (or another) project, we recommend that the supply air temperature set points from the original design documents be used. We also recommend that the air handler supply temperature set points reset based on the outside air temperature. If the supply air temperature is lower than needed to meet zone cooling requirements, additional energy is used to reheat the air being supplied to the zones that do not have a call for cooling. A reset strategy allows the supply air to rise as the cooling load on the system reduces which lowers reheat energy use.

-VAV Box Minimum Flows: If modifications are made to the ductwork system served by the variable volume air handlers (AHU-15, AHU-16, AHU-25) that require the systems to be rebalanced, the minimum airflow set point for the associated VAV boxes could be reduced (or returned to the original design conditions). By reducing the minimum airflows, at times of temperate weather, the VAV boxes will require less airflow and therefore allow the fan speed of the associated air handlers to be reduced to save energy.

-Variable speed fans speed: Based on trending of the fan motors of the variable speed air handlers, the fan speeds do not vary as much as would normally be expected. We would expect to see fan speeds that range from \sim 45% to \sim 85%. However, trending shows these units all hover at \sim 50% speed with hardly any variation at all (less than 10% up or down). Unfortunately, correcting this will likely increase energy usage at the facility, but improve the comfort level in the space. There are three possible reasons for this:

- First, the fan speed has been artificially limited at the VFD to control noise issues. It is known that there have been noise issues at the facility in the past. It is possible that the speed of these VFDs have been limited to help attenuate the noise issue.
- Second, the duct mounted pressure sensor used for the control of the VFD needs
 adjustment of has failed. This duct mounted pressure sensor reads the static pressure
 in the supply ductwork and modulates the fan speed to maintain a specific set point. If
 this sensor is out of adjustment, or has failed, it cannot properly control the supply
 static pressure via the fan speed.
- Third, most of the associated VAV box dampers have failed. As individual VAV box dampers close, the static pressure in the ductwork increases. In response to this, the VFD slows the fan speed to maintain a fixed static set point. It is possible that many

of the dampers in the VAV boxes have failed in a mostly closed position and are not modulating. That would cause the low fan speed and limited changes in fan speed. If a BMS is installed at this facility, all three of the above issues would be addressed as a matter of course. If a BMS is not installed, we recommend that the Owner have these items investigated as they will improve space temperature control. The affect equipment is AHU-15, AHU-16 and AHU-25.

-Energy Recovery Chiller: Currently during the summer, the chillers operate to chill water that is circulated throughout the building to condition the air. Because not every space requires the same level of cooling at the same time, the boilers are used to provide hot water to the local variable volume (VAV) boxes in order to temper the discharge air. A more efficient way of addressing this variable cooling load is through an energy recovery chiller. This type of chiller pulls heat from the chilled water system and instead of rejecting the heat to the outside; it puts it into the hot water system. Doing this, keeps the boilers from operating during the summer, and is a more efficient way to provide reheat to local areas. Unfortunately, there is a significant initial investment in equipment to install and energy recovery chiller and modify the existing chilled and hot water systems. This puts the payback for this item at~17 years which is just outside of the limits of the PBEEEP program. We recommend that when the facility needs to replace the existing chillers (due to end of equipment life or failure) that an energy recovery chiller be installed to reduce the boiler usage during the summer season.

-Alternative Energy: Based on pricing and performance information from recent projects, installing a photovoltaic collection system at the facility does not payback within the PBEEEP Program requirements. The payback calculated is ~30 years. At this point, we cannot recommend a photovoltaic installation at this facility. In the future, as the technology gets more efficient and cheaper, this may change. We also investigated the opportunity for using solar thermal energy recovery at the facility. Unfortunately, there does not appear to be enough usage of heated water (either for space conditioning or domestic hot water) during the summer to provide a payback for this within the PBEEEP Program requirements. As a point of reference, solar water heating has not paid back in less than 20 years for prison facilities (with 100+ inmates). It is therefore highly unlikely that the TACC uses enough hot water to get any reasonable payback (<25 years). Tying into the hydronic system might also be an option, but not with the non-condensing boilers currently installed. The system would have to run at temperatures which would likely cause condensation to be most efficient and that would damage the existing boilers. It would be helpful for Rosemount TACC to monitor its hot water usage. A possible option is an ultra-sonic meters (e.g. from Dynasonics) for this type of retrofit. There's nothing in the water stream, therefore it requires no pipe cutting to install. Because they aren't in the water stream, they don't get gummed up by hard water. And they can feed information into a BAS for easy trending.

Here are the \sim square footages for the spaces studied (the total area served by each AHU). Classroom = 6413 sqft Conference Room = 5385 sqft Gym = 9314 sqft Office = 8236 sqft Pricing Option 1 (Guard Areas Limited Control): Provide pricing for installation and setup of DDC controls for the following list of systems. See below for individual system control requirements. System shall be capable of integrating with a remote Johnson Metasys control system. The existing pneumatic actuators shall remain and the Contractor shall interface these with the new DDC control system.

- Fourteen (14) Constant Volume Air Handlers
- Six (6) Variable Volume Air Handlers
- Hydronic Heating System
- Chilled Water System

Pricing Option 2 (Guard Areas Full Control): Provide pricing for installation and setup of DDC controls for the following list of systems. See below for individual system control requirements. System shall be capable of integrating with a remote Johnson Metasys control system. The existing pneumatic actuators shall remain and the Contractor shall interface these with the new DDC control system.

- Fourteen (14) Constant Volume Air Handlers
- Six (6) Variable Volume Air Handlers
- Hydronic Heating System
- Chilled Water System
- Eleven (11) Unit/Cabinet Heaters
- Eight (8) Exhaust Fans
- Two (2) Thermostatically Controlled Exhaust Fans
- Thirty-eight (38) VAV Boxes

Pricing Option 3 (Full Building Limited Control): Provide pricing for installation and setup of DDC controls for the following list of systems. See below for individual system control requirements. System shall be capable of integrating with a remote Johnson Metasys control system. The existing pneumatic actuators shall remain and the Contractor shall interface these with the new DDC control system.

- Sixteen (16) Constant Volume Air Handlers
- Ten (10) Variable Volume Air Handlers
- Hydronic Heating System
- Chilled Water System

Pricing Option 4 (Full Building Full Control): Provide pricing for installation and setup of DDC controls for the following list of systems. See below for individual system control requirements. System shall be capable of integrating with a remote Johnson Metasys control system. The existing pneumatic actuators shall remain and the Contractor shall interface these with the new DDC control system.

- Sixteen (16) Constant Volume Air Handlers
- Ten (10) Variable Volume Air Handlers
- Hydronic Heating System
- Chilled Water System
- Sixteen (16) Unit/Cabinet Heaters
- Twenty (20) Exhaust Fans
- Three (3) Thermostatically Controlled Exhaust Fans
- Fifty-eight (58) VAV Boxes

Sequence for Constant Volume Air Handlers:

Each constant volume air handler shall have the following control/monitoring points (and any additional points required for the control sequences):

- Cooling Coil Valve
- Freeze Stat
- Heating Coil Circulation Pump Status
- Heating Coil Valve
- Mixed Air Temperature
- OSA Damper
- OSA Humidity (1 common point for whole building)
- OSA Temperature (1 common point for whole building)
- Relief Air Damper
- Return Air CO2
- Return Air Damper
- Return Air Humidity
- Return Air Temperature
- Space Temperature Sensor
- Supply Air Humidity
- Supply Air Temperature
- Supply Air Smoke Detector
- Return Air Smoke Detector

• Supply Fan Status

Each constant volume air handler shall be capable of the following control sequences/modes

- 100% dry bulb economizer
- Demand control ventilation based on return air CO2
- Morning warm-up/cool-down
- Occupied/Unoccupied modes with unoccupied setback
- OSA damper control based on occupied/unoccupied mode
- Supply air temperature reset based on OSA temperature

Sequence for Variable Volume Air Handlers:

Each variable volume air handler shall have the following control/monitoring points (and any additional points required for the control sequences):

- Cooling Coil Valve
- Freeze Stat
- Heating Coil Circulation Pump Status
- Heating Coil Valve
- Mixed Air Temperature
- OSA Damper
- OSA Humidity (1 common point for whole building)
- OSA Temperature (1 common point for whole building)
- Relief Air Damper
- Return Air CO2
- Return Air Damper
- Return Air Humidity
- Return Air Temperature
- Supply Air Smoke Detector
- Return Air Smoke Detector
- Space Temperature Sensor
- Supply Air Humidity
- Supply Air Temperature
- Supply Air Pressure
- Supply Fan Speed/Status
- High Limit Duct Static Pressure

Each variable volume air handler shall be capable of the following control sequences/modes

- 100% dry bulb economizer
- Constant supply air pressure control
- Morning warm-up/cool-down
- Occupied/Unoccupied modes with unoccupied setback
- OSA damper control based on occupied/unoccupied mode
- Supply air temperature reset based on OSA temperature

Sequence for Constant Volume Exhaust Fans:

Each constant volume exhaust fan shall have the following control/monitoring points (and any additional points required for the control sequences):

Fan Status

Each constant volume exhaust fan shall be capable of the following control sequences/modes

• Occupied/Unoccupied modes

Sequence for Thermostatically Controlled Constant Volume Exhaust Fans:

Each thermostatically controlled constant volume exhaust fan shall have the following control/monitoring points (and any additional points required for the control sequences):

- Fan Status
- Space Temperature

Each thermostatically controlled constant volume exhaust fan shall be capable of the following control sequences/modes

• Occupied/Unoccupied modes with unoccupied setback

Sequence for Unit Heaters and Cabinet Unit Heaters:

Each unit heater/cabinet unit heater shall have the following control/monitoring points (and any additional points required for the control sequences):

- Fan Status
- Heating Coil Valve
- Space Temperature

Each unit heater/cabinet unit heater shall be capable of the following control sequences/modes

Occupied/Unoccupied modes with unoccupied setback

Sequence for VAV Boxes with Reheat:

Each VAV box shall have the following control/monitoring points (and any additional points required for the control sequences):

- Damper Position
- Reheat Coil Valve
- Space Temperature
- VAV Box Airflow

Each VAV box shall be capable of the following control sequences/modes

- Occupied/Unoccupied modes with unoccupied setback
- Add supply pressure reset based on VAV box damper positions to control sequence of associated air handler
- Add supply air temperature reset based on VAV space temperature sensors to control sequence of associated air handler

Sequence for Hydronic Heating System:

Each part of the hydronic heating system shall have the following control/monitoring points (and any additional points required for the control sequences):

- Boiler Inlet Water Temp (x2)
- Boiler Outlet Water Temp (x2)
- Boiler Status (x2)
- Combustion Air Intake Damper Position
- Heating Water Pump Status (x2)

Each part of the hydronic heating system shall be capable of the following control sequences/modes

- Pump alternator
- Boiler alternator
- Heating water temperature reset based on OSA temperature.

Sequence for Chilled Water System:

Each part of the chilled water system shall have the following control/monitoring points (and any additional points required for the control sequences):

- Chiller Inlet Water Temp
- Chiller Outlet Water Temp
- Chiller Status (x2)
- Chilled Water Pump Status (x4)

Each part of the chilled water system shall be capable of the following control sequences/modes

- Pump alternator
- Chilled water temperature reset based on OSA temperature.

Matthew Armstead

From: Roy Crist

Sent: Thursday, December 01, 2011 10:55 AM

To: Matthew Armstead Subject: FW: Budget pricing

Attachments: image001.jpg; ATT00001.txt

Here is Rosemount pricing from System One controls.

Roy Crist, CCCA, Construction Field Consultant

651-632-2362 (direct), 651-248-2190 (cell); rcrist@eeaengineers.com EEA Ericksen Ellison & Associates, Inc. 305 2nd Ave. NW; Suite 105; New Brighton, MN 55112, 651-632-2300 Please consider the environment before printing

----Original Message-----

From: Don Smith [mailto:don.smith@peoplesco.com]

Sent: Thursday, December 01, 2011 9:09 AM

To: Roy Crist Cc: Bill Gausman

Subject: Re: Budget pricing

Roy:

Here are some BAS budgeting \$\$ based on the outline information you provided for the NG Rosemont facility. These make the following assumptions:

- 1. Existing controls to be removed and replaced with new BAS/DDC devices.
- 2. New wiring wherever needed for new duct and room sensors, damper and valve actuators, etc.
- 3. Replace existing VAV box controls with new DDC components, including valves. Does NOT include valve replacement piping work by mechanical contractor. Assumes one valve per VAV box.
- 4. No front-end work for central JCI monitoring and directly related work. new BAS will have industry standard LON or BACnet reporting to JCI.

Option 1 - \$ 346,800

Option 2 - \$ 427,600

Option 3 - \$ 434,500

Option 4 - \$ 467,200

Give me a call to go over these budgets and included work.

Don Smith

don.smith@peoplesco.com

Matthew Armstead

From: Robert.J.Nagengast@jci.com

Sent: Tuesday, December 06, 2011 3:45 PM

To: Roy Crist

Cc: Matthew Armstead

Subject: RE: Budget pricing for Control work

Roy,

Below are the budgets that I came up with. Please do not hesitate to contact me if you have any other questions.

Option #1 = \$480,000 Option#2 = \$590,000 Option #3 = \$598,000 Option #4 = \$750,000

Thanks,

Rob Nagengast, LEED AP Account Executive Johnson Controls 2605 Fernbrook Lane N, Suite T Plymouth, MN 55447

Tel: 763-585-5069 Fax: 763-566-2208 Mobile: 612-616-8937

Email: robert.j.nagengast@jci.com

From: Roy Crist < rcrist@eeaengineers.com >

To: "Robert.J.Nagengast@jci.com" <Robert.J.Nagengast@jci.com>
Cc: Matthew Armstead <marmstead@eeaengineers.com>

Date: 11/29/2011 08:14 AM

Subject: RE: Budget pricing for Control work

That will work.

Thanks

Roy Crist, CCCA, Construction Field Consultant 651-632-2362 (direct), 651-248-2190 (cell); rcrist@eeaengineers.com

EEA Ericksen Ellison & Associates, Inc.

305 2nd Ave. NW; Suite 105; New Brighton, MN 55112, 651-632-2300 *Please consider the environment before printing*

From: Robert.J.Nagengast@jci.com [mailto:Robert.J.Nagengast@jci.com]

Sent: Tuesday, November 29, 2011 8:12 AM

To: Roy Crist

Cc: Matthew Armstead

Subject: Re: Budget pricing for Control work

Thanks for the inquiry. If I have something to you by first part of next week, is that acceptable?

Thanks,

Rob Nagengast, LEED AP Account Executive Johnson Controls 2605 Fernbrook Lane N, Suite T Plymouth, MN 55447

Tel: 763-585-5069 Fax: 763-566-2208 Mobile: 612-616-8937

Email: robert.j.nagengast@jci.com

From: Roy Crist <rcrist@eeaengineers.com>

To: Rob Nagengast < Robert.J.Nagengast@jci.com > Cc: Matthew Armstead < marmstead@eeaengineers.com >

Date: 11/28/2011 07:24 AM

Subject: Budget pricing for Control work

Rob

We are working on an energy study project and have developed a series of recommendation for the owner. I have attached a copy of the BAS requirements that we need to get budget pricing from you on. This would extend the JCI system for the MN National Guard to their Rosemount facility. As usual we need the budget pricing to complete our study. Please review the attachment, let us know if you have any questions and get us some budget pricing as quickly as you can.

Regards,

Roy Crist, CCCA, Construction Field Consultant 651-632-2362 (direct), 651-248-2190 (cell); rcrist@eeaengineers.com

EEA Ericksen Ellison & Associates, Inc.

305 2nd Ave. NW; Suite 105; New Brighton, MN 55112, 651-632-2300

Please consider the environment before printing



13700

FWB Number:

Building: Rosemount TACC

Site:	Rosemount TACC	Date/Time Created:	3/14/2012
Investigation Finding:	Reduce occupied OSA intake	Date Identified:	12/1/2011
	Currently the equipment brings in more outside air current BMS programming. The equipment affecte		
Equipment or System(s):	AHU with heating and cooling	Finding Category:	Deleted
Finding Type:	Finding Deleted by Provider		

Eco Number:

Implementer:	None	Benefits:	None
	Trending of the air handlers (Conference Room – S Classroom – Fall.xls) allowed the current OSA inta 62.1 ventilation requirements (ASHRAE OSA Calo	ke to be calculated. C	omparing these values to the calculated ASHREA
	After further investigation, this calculation no longe eliminated.	r pays back within the	PBEEEP program requirements and has been
Recommendation for Implementation:	None		
	After further investigation, this calculation no longe eliminated.	r pays back within the	PBEEEP program requirements and has been

Estimated Annual Total Savings (\$):	\$0	Utility Co-Funding for kWh (\$):	\$0
Initial Simple Payback (years):	0.00	Utility Co-Funding for kW (\$):	\$0
Simple Payback w/ Utility Co-Funding (years):	0.00	Utility Co-Funding for therms (\$):	\$0
GHG Avoided in U.S. Tons (C02e):	0	Utility Co-Funding - Estimated Total (\$):	\$0

Current Project as Percentage of Total project					
Percent Savings (Costs basis)	0.0% Percent of Implementation Costs:	0.0%			

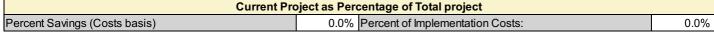






FWB Number:	13700		Eco Number:	10	
Site:	Rosemount TACC		Date/Time Created:	3/14/2012	
	•				
Investigation Finding:	Install energy recovery chiller to reduce in summer reheat	e boiler use	Date Identified:	12/1/2011	
Description of Finding:	the space temperature up. Currently the cycles on at the lowest fire rate to meet the boiler will cycle on and off several energy recovery chiller. A normal chilled recovery chiller will take heat from the	nis heat come et the reheat of times per hou r takes heat chilled water	es from the gas fired be demand. Because the ur to meet the demand from the chilled water system an reject it to	V box opens the valve on its heating co- poilers. During the summer, only a single boiler fire rate can only go so low (typi d. A more efficient method would be to system and rejects it to the outside. An the heating water system. Thus reducing ment: Chiller 1, Chiller 2, Boiler 1, Boiler	e boiler ically ~20%) install an energy ng the need
Equipment or System(s):	Chiller Plant		Finding Category:	Deleted	
Finding Type:	Finding Deleted by Provider				
Implementer:	N/A		Benefits:	Upon further investigation, this measure does not pay back within the PBEEEP Program requirements. No further investigation needed.	
Baseline Documentation Method:	Boilerroom - Fall.xls, Boiler Room - N	November.xls	, Chiller Loads.xls, Bo	g the summer (Boilerroom – Summer. iller Loads.xls) showed that it was poss sting boilers would need to run for the p	sible to add
Measure:	Upon further investigation, this measu investigation needed.	re does not p	pay back within the PB	EEEP Program requirements. No furth	ner
Recommendation for Implementation:	Upon further investigation, this measure does not pay back within the PBEEEP Program requirements. No further investigation needed.				
Evidence of Implementation Method:	N/A				
Estimated Annual To Initial Simple Paybac Simple Payback w/ U GHG Avoided in U.S	ck (years): Jtility Co-Funding (years):	0.00 0.00	Utility Co-Funding for Utility Co-Funding for Utility Co-Funding for Utility Co-Funding - E	kW (\$): therms (\$):	\$0 \$0 \$0 \$0

GHG Avoided III 0.3. Iolis (Coze).	Offility Co-Funding - Estimated Total (φ).	φU
Current Pro	oject as Percentage of Total project	









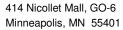
FWB Number:	13700	Eco Number:	14		
Site:	Rosemount TACC	Date/Time Created:	3/14/2012		
Investigation Finding:	Boiler Flue Economizer	Date Identified:	1/23/2012		
Description of Finding:	The current boilers are non-condensing. Meaning t would have efficiencies ~94%. Replacing the boile program. However, a boiler flue economizer could extracts extra heat from the flue gasses of the boile from the flue that would normally be vented from the	rs for higher efficiency be installed to save er er. This improves the e	boilers does not payback within the PBEEEP nergy. A boiler flue economizer is a device that fficiency of the boiler system by saving energy		
Equipment or System(s):	Boiler Plant	Finding Category:	Deleted		
Finding Type:	Finding Deleted by Provider				
Implementer:	N/A	Benefits:	Upon further investigation, this measure does not pay back within the PBEEEP Program requirements. No further investigation needed.		
Baseline Documentation Method:	Visual inspection of the equipment and manufactur and what potential there is for the economizer.	e's information shows	s what the current efficiency of the boiler system is		
Measure:	Upon further investigation, this measure does not pay back within the PBEEEP Program requirements. No further investigation needed.				
Recommendation for Implementation:	Upon further investigation, this measure does not pay back within the PBEEEP Program requirements. No further investigation needed.				
Evidence of Implementation Method:	Upon further investigation, this measure does not pay back within the PBEEEP Program requirements. No further investigation needed.				

Estimated Annual Total Savings (\$):	\$0 Utility Co-Funding for kWh (\$):	\$0
Initial Simple Payback (years):	0.00 Utility Co-Funding for kW (\$):	\$0
Simple Payback w/ Utility Co-Funding (years):	0.00 Utility Co-Funding for therms (\$):	\$0
GHG Avoided in U.S. Tons (C02e):	0 Utility Co-Funding - Estimated Total (\$):	\$0

Current Project as Percentage of Total project		
Percent Savings (Costs basis)	0.0% Percent of Implementation Costs:	0.0%









1-800-481-4700 xcelenergy.com

December 27, 2011

Bob Jeffries MN Dept of Military Affairs 13885 S Robert Trail Rosemount, MN 55068

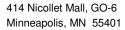
Dear Bob:

Thank you for participating in Xcel Energy's Recommissioning program. We have reviewed your study application and proposal and have preapproved your study. The following outlines your rebate and project information:

Building Address	13885 S Robert Trail		
Study Cost	\$46,600	Study Number	RM1744
Preapproved study rebate*	\$24,875		
* Your rebate was based on the study cost provided. If the final study cost is lower, your rebate will be adjusted accordingly.			
Study Provider	Ericksen Ellison and Associates		
Account manager	Barb Jerhoff	Phone 651-229-5565	

Here's a quick review of the Recommissioning program process:

- Once your study is complete, your study provider will send a draft copy to us for review.
- After we complete our review and approve the study, we will send you a confirmation letter noting our approval.
- Your study provider will schedule a wrap-up meeting with you and your Xcel Energy account manager to go over the results of the study.
- You pay the study provider for the full cost of the study.
- You submit the Recommissioning Study Rebate Application, along with a copy of the invoice and your Customer Implementation Plan, to us within 3 months of your report presentation. Please work with your account manager to complete the Customer Implementation Plan.
- We'll send your study rebate check to you.





1-800-481-4700 xcelenergy.com

Please note that we need to approve the final study in order to receive your study rebate.

This study pre-approval is valid for **3 months** from the date of this letter. If your study will take longer than that, please let us know. If you have any questions or comments, please call your assigned Xcel Energy account manager. Thanks again for participating in our Recommissioning program.

Sincerely,

Alex Birkholz Marketing Assistant, Recommissioning

Attachment

CC: Barb Jerhoff - Xcel Energy Sherryl Volkert - Xcel Energy Matt Armstead - Ericksen Ellison and Associates



Public Buildings Enhanced Energy Efficiency Program

SCREENING RESULTS FOR ROSEMOUNT NATIONAL GUARD TACC





Date: 11/3/2010



1.0 Screening Summary

The goal of screening is to select buildings where an in-depth energy investigation can be performed to identify energy savings opportunities with relatively short (1 to 5 years) and certain payback periods. The screening process assesses the potential to produce a technically and economically viable energy savings project in the Investigation Phase. The screening of Rosemount National Guard TACC was performed by the Center for Energy and Environment (CEE) with the assistance of the facility staff. A building walk-through was conducted on October 22, 2010. Additionally, interviews with the facility staff were carried out. These activities were completed to document the status and current conditions of the energy consuming equipment in determining potential for comprehensive recommissioning. This report is the result of the screening process.

Rosemount National Guard Training and Community Center TACC) is a 2 story, 99,522 interior square foot facility used by the active National Guard troops as well as for community functions. There is an attached building which is leased to the City of Rosemount. The utilities are shared and bills are prorated.

Table A: Site Summary

Facility Name	Rosemount National Guard TACC
Location	13865 S Robert Trail, Rosemount, MN 55068
Facility Manager	Bob Jeffries
Number of Buildings	1
Interior Square Footage	99,522
PBEEEP Provider	Center for Energy and Environment (Gustav Brändström)
Date Visited	10/22/2010
Annual Energy Cost	\$ 108,057
Annual Energy Usage	816,308 kWh (electric) 60,850 Therms (natural gas)
Utility Company	Xcel Energy (electricity), MN Energy Resources (natural gas)
Site Energy Use Index (EUI)	96.6 kBtu/sq. ft.
Benchmark EUI (from B3)	102.2 kBtu/sq. ft.

Table B: Building Summary

Building Name	State ID	Area (Square Feet)
Main Building	P01C6708001	99,522

Mechanical Equipment

The building contains two boilers and two chillers. There are a total of 24 hot water pumps and 4 chilled water pumps.

There are a total of 32 AHUs. Each unit is separately controlled. The units are generally mounted in the ceiling space above individual rooms, and have an associated control box, including an analog time clock that is also in the ceiling space. The timers and controls are difficult to access and therefore are rarely adjusted by the staff. Because the clocks often have the incorrect time of day, the spaces tend to be set for a constant temperature 24 hours a day, seven days a week. There are a total of approximately 71 VAV boxes associated with these AHUs, most of the VAVs contain reheats.

The following table lists the key mechanical equipment for the building.

Table C: Mechanical Equipment Summary

Quantity	Equipment
32	Air Handlers
71	VAV Boxes
43	Exhaust Fans
2	Chiller – Electric, Air-cooled
4	Chilled Water Pumps
2	Hot Water Boiler – Natural Gas, New Burners for dual fuel
24	Hot Water Pumps

Controls and Trending

There is no Building Automation System (BAS). The spaces designated for study will require data logging by the provider to understand their operation.

Lighting

Indoor lighting- Interior lighting consists of mainly T8 32 watt which are controlled by switches.

Energy Use Index B3 Benchmark

The site Energy Use Index (EUI) for the building is 97 kBtu/sqft, which is 5% lower than the B3 Benchmark of 102 kBtu/sqft. The site EUIs for State of Minnesota buildings are 23% lower than their corresponding B3 Benchmarks on average.

Metering

There are two electrical meters and one gas meters. Because the utilities are shared with the City of Rosemount's Ice Arena (attached) the meter readings are prorated by the two tenants.

Documentation

The complex has a large amount of documentation. It is not organized very well; however there are electronic copies of many of the prints for projects which were done at the campus which helps in finding information on building on equipment within the complex.



2.0 Recommendations for Investigation Phase:

An energy study of specific spaces within the building, typical of the entire facility is recommended at this time. The reason for a limited investigation is due to:

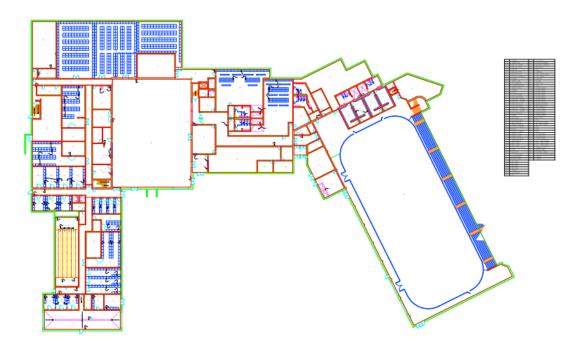
- limited equipment controls for optimization and equipment/systems central management
- Limited access to air handling units (AHU) located above the ceiling

Taking into consideration the costs to investigate equipment under limited controls and the costs to investigate the AHUs, a full investigation of this site would not be cost-effective. An investigation according to the PBEEEP guidelines will result in an evaluation of the potential benefit of installing a DDC building automation system is installed.

Based on the equipment at Rosemount National Guard TACC, the following opportunities should be considered in the study, and for their potential to be implemented throughout the facility:

- Adjust air handler and exhaust fan operation schedules to match occupancy and reduce run-time
- Optimization of air handler economizer control to prevent excessive outside air intake and ensure adequate ventilation
- Implement discharge air temperature reset control of air handlers to reduce heating and cooling loads
- Implement hot water reset control for hot water boilers to reduce natural gas use
- Implement chilled water reset control for chillers to reduce energy use
- Investing in DDC controls, which would promote greater flexibility in scheduling and improve control of the air handling equipment. With DDC, several modes of operation would be programmable, which is a beneficial option for sites with varied occupancy such as Rosemount National Guard TACC

Building Plans



Lower Floor



Main Floor